

TABLE 9S.3: Assembly Task Times

TASKS	IMMEDIATE PREDECESSOR	TASK TIME (IN MINUTES)
A	NONE	4
B	A	2
C	A	2
D	B, C	3
E	C	1
F	D, E	4
G	F	3
H	F	1
I	G	3
J	H	1
K	I, J	3